

**ALTECH PP-H FC 2030/100 GF30**

(Last update: 25.01.2023)

**MOCOM**

Base Polymer	Polypropylene Homopolymer
Filler/Additive System	30 % glass fibres
Colour	natural color,white
Special Features	high stiffness,processing stabilised,easy release (demoulding),heat stabilised
Market Segment	packaging,Personal care,Machinery,electrical and electronic
Application Area	injection moulded parts,electrical components,domestic appliances,food contact
Typical Applications	kitchenware,functional components,housings

Pre-Drying Conditions	in an air circulating dryer 80-120 °C for 2-4 h in a dry air (dessiccant) dryer 80-120 °C for 2-3 h dependant on moisture content max. moisture content <0,10 %
Processing Injection Moulding	melt temperature 200-250 °C mould temperature 20-70 °C
Storage	dry, protected from light
Minimum Shelf Life	months <24

Properties	Value	Dimension	Test Norm
<b>Mechanical Properties</b>			
Flexural Modulus	5100	MPa	ISO 178
Flexural Strength	90	MPa	ISO 178
Tensile Modulus	5800	MPa	ISO 527
Tensile Strength at Break	65	MPa	ISO 527
Tensile Elongation at Break	2	%	ISO 527
Impact Strength (Charpy, 23°C)	25	kJ/m²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	20	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	6	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	5.5	kJ/m²	ISO 179/1eA
<b>Thermal Properties</b>			
Vicat B50	122	°C	ISO 306
HDT / A (1,8 MPa)	140	°C	ISO 75-1/-2
DSC (Melt Point)	166	°C	ISO 11357
<b>Rheological Properties</b>			
Melt Index (MVR)	3.5	cm³/10min	ISO 1133
MVR temperature	230	°C	-



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MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	0.2 - 0.4	%	ISO 294-4
Shrinkage (lateral, 24h)	0.3 - 0.5	%	ISO 294-4

### Physical Properties

Density	1120	kg/m <sup>3</sup>	ISO 1183
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### Additional Information

Different color matches of this material can have significant influence on the suitability according to the various food contact directives (e.g. FDA or EU). Please request a compliance confirmation per colorcode regarding the suitability for the specific food contact application.

#### Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

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